



Stop To Shearing Cut To Length Line



KINGREAL stop to shearing cut to length line is designed to produce the high precision cut to length lengths sheet. KINGREALMACHINERY is a professional cut to length machine manufacturer in China, we can provide different cut-to-length production lines with more suitable price according to customer needs.

Product Description



Description Of Stop To Shearing Cut To Length Line





KINGREAL stop to shearing cut to length line is design for takes the main rolls of different materials, decoiler, straightener and cuts them into sections of precise length, then stacks the sheets into bundles.

According to the production needs of different products of customers, KINGREAL will customize cut-to-length production lines suitable for different widths, thicknesses and weights of incoming coils.

KINGREAL cut to length machine has different shearing type, such as stop shearing cut to length line, fly shearing cut to length line and rotary shearing CTL line, etc. For this shop shearing cut to length line, low price and short production time are the main advantages.

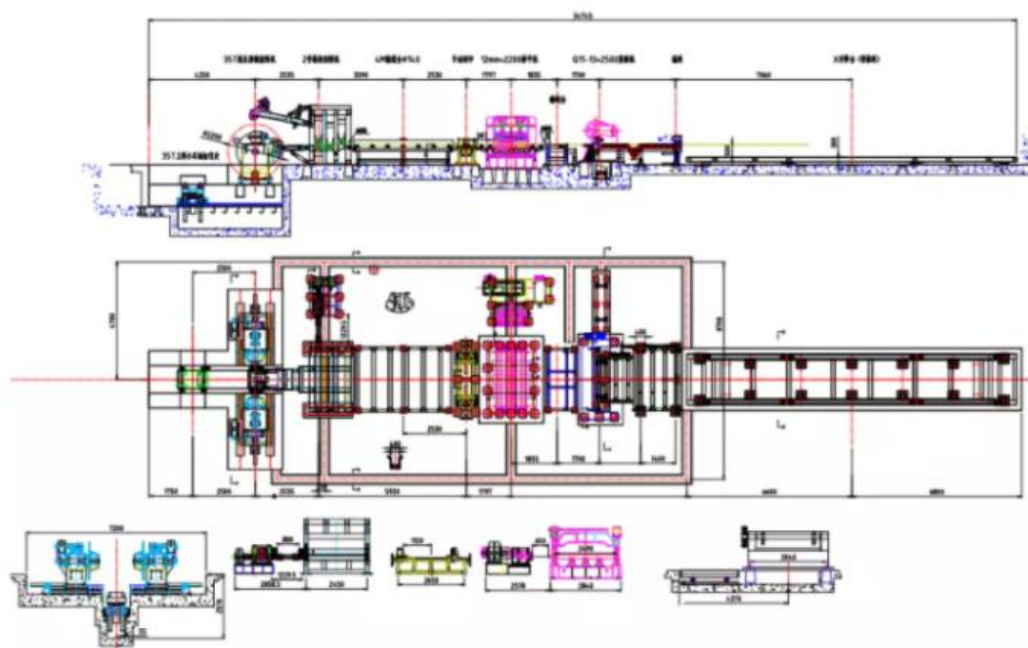
As a traditional production line, be the conservative choice for most factory.



KINGREAL Stop To Shearing Cut To Length Line Procedure



Trolley for coil loading -- Hydraulic Decoiler -- Guiding&Pressing Unit -- 2 Pinch Rolls Leveling Machine -- Pit -- Sheet Transmission Table -- Stop To Shearing Machine -- Auto Stacker



Specification Of Cut To Length Line

Machine Type	Cut to length machine
Max Coil Thickness	25mm
Max Coil Widths	3600mm
Max Coil Weight	20Ton
Main Coil Cut Length	25mm
Shearing Type	Stop to shearing
Shearing Speed	60m/min
Cut Tolerance	±0.01mm

Equipment List Reference Of CTL Machine

Name	No
Entry coil car	1 set

Decoiler	1 set
Feeding table	1 set
Leveling	1 set
Loop table	1 set
Side guide	2 Pair
Servo feed roll	1 PC
Shearing machine	1 PC
Stacking machine	1 set
Electrics	1 set



Feature Of Stop To Shearing Cut To Length Line



1. Stop to shearing cut to length line is cheaper than other shearing type cut to length machine.
2. The stop to shear CTL line is activated to produce the sheet or billet to a predetermined length. The strip runs quickly through the line, then slows down and comes to a complete stop.
3. Small footprint. Since the stop to shearing cut to line overall line design is shorter than others, a tight line configuration may be a good choice if floor space is limited within the factory.
4. The base site cost is low. Since the stop to shearing CTL line does not require an annular pit, base costs are low, and the gauge capacity of the take-up machine is virtually unlimited, making it ideal for heavy-duty applications. Tightening machine with stationary shear for the lowest cost of all cross-cutting lines

ADVANTAGE/ CTL /CUT TO LENGTH MACHINE



- HIGH SPEED
- HIGH PRECISION
- LIGHT-MEDIUM-HEAVY GAUGE



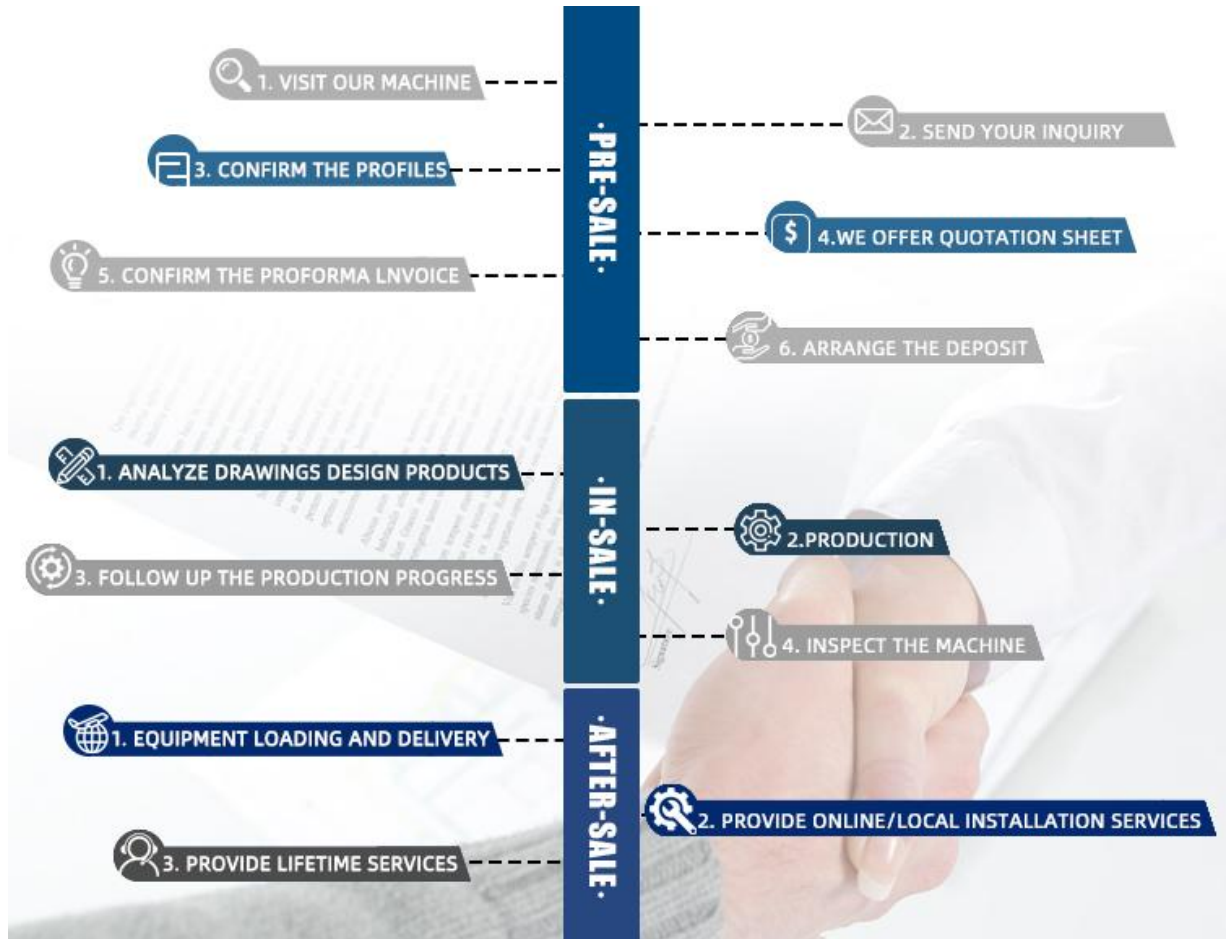
Are you a manufacturer?

KINGREAL Machinery is a professional manufacturer and supplier.

We offer full solutions in coil processing and machine tool building, which including high speed coil slitting line, copper slitting machine, 200m/min coil slitting machine, simple slitting machine, cut to length line machine, fly shearing for cut to length machine, coil ctl machine.

We have a professional team and rich project experience, can provide you with the best service, welcome to contact us.

How to order?



What information do you have to provide for us to prepare a quote?

1. Thickness of the coil (min-max)?
2. Coil width (min-max)?
3. What is your steel material?
4. Coil weight (max)?
5. How many pieces of maximum thickness do you need to slit?
6. How many tons do you need per day or per month?

Why should I choose you, and what makes you different from other Chinese suppliers?

We have specialized in this industry for over 20 years, especially in roll forming machines.

Our machine lines are exported directly to Russia, Vietnam, India, Indonesia and many other countries in Asia, Africa, Middle East and South America.